

car & life
style
by *irmscher*



ASTRA



Auto
ZEITUNG
TOP
MARKE

SPORT
auto
Bester Opel Tuner
auto
motor
-SPORT

Best
Brand

SPORTSCARS
DES JAHRES

MOKKA

INSIGNIA, VIVARO, AGILA, MERIVA, ZAFIRA, VECTRA ...
ADAM, CORSA, ANTARA, GT, TIGRA, SIGNUM ...



irmscher



„... probably the most modern sports-car of Germany.“

Irmischer group The specialist in high-quality customised cars

In 1968 when Günther Irmischer (senior) began to modify cars for racing applications, he could not have imagined, what his passion and commitment would become. Today, more than 45 years later, from the simple beginnings of the double garage, a group of companies has grown. It is a name that stands for quality, experience and expertise derived from motor sports.

Each new development is driven by these many years of experience and all vehicle components produced by Irmischer, from the initial idea to the finished product, are developed under this criteria. Every individual vehicle modified is a testament to the authority Irmischer commands in this field.

Next to many new developments for vehicles of all brands of the GM group as well as other manufacturers we have developed with irmscher 7 Selectra a pedigree roadster with electric drive. With this innovative product we can't only combine driving joy with individual movement but also outbid the technical borders.

We are incredibly proud and still passionate about our involvement in car modification. Acceptance and approval of our work is both a stimulus and motivational factor behind new ideas, concepts and products.

Our record of customer satisfaction is a measure of our quality and commitment and we will continue to take this positivity into the future.

On the following pages we have summarised our product range of car modifications developed in accordance with our strengths.

For more information, visit www.irmscher.com or contact your local Irmischer retailer.

Sincerely yours,

Günther Irmischer



Irmischer Events



first hill climb race for elektro vehicles



Messe Auto China



Geneva Auto Salon



1968
First successes for Günther Irmischer in the Rallysport on a NSU Prinz



1969
Günther Irmischer triumphant at the wheel of his rally car





Irmischer in the specialist publications



auto motor und sport:

„The performance of the 6.2-litre V8 engine is increased by the supercharger to 509 HP. The

Camaro accelerates 0-100 km in about 4 seconds and reaches about 275 km/h.“

auto motor und sport:

„Optically Irmischer brushes the Opel Astra on riot. The more in amazement the driving impression of the 212-HP-compact ... with 7.8 seconds from 0 on 100 km/h takes down the Irmischer Astra the base about eight tenths.“



auto bild sportscars:

„What happens when a US-American cult power engine lands on a German engineer's desk? Quite simply: the ultimate muscle car ... this increases the performance of the US import to 509 HP and brings in perceptibly more lower and middle power.“

auto bild sportscars:

„Irmischer, has for more than 44 years been partners of Opel / GM, if it is about how to sportily improve vehicles this is shown by an extensive individuation programme for the new Opel Astra Sport Tourer.“



Auto Zeitung:

„It is absolutely impossible to miss ... where the 509-HP-Irmischer Camaro i42 appears, the show is over for other racers. This muscle car controls perfectly and has great appearance ...“

Auto Zeitung:

„This strong package from Opel specialist Irmischer puts the all-wheel-drive-Insignia under pressure. However, with 300 HP ... the lack of power in the middle speeds region is greatly improved.“



Flash Opel Scene:

„To make the power of the new Astra GTC even better on the scene, Irmischer uses a developed performance kit by increasing output of the Astra 1.6 Turbo to 220 HP in connection with a twin tailpipe sports silencer.“



auto straßenverkehr:

„Wider, deeper, better? Opel keeps the fans waiting further for the Astra OPC. A famous tuner steps in: Irmischer by getting 212 HP from the 1.6-litre Turbo and improved the chassis. the optimised engine control unit the tuner draws an performance gain of 32 HP.“

1970

First successes on the circuit



1972

Racing for the road. Sporty parts and accessories for Opel vehicles



1973

Rally successes in an Ascona A

„Just on the market and already tuned: Whom the standard Mokka had not enough pep should take the intensified Irmischer version“



MOKKA



Description	Item No.
Front „A“ bar stainless steel bull bar	i25 01 055
side running boards set of 2	
stainless steel, round	i25 01 310
stainless steel, round, black coated	i25 01 311
stainless steel, oval	i25 01 312
Radioator grille insert with stainless steel-effect upper	i25 01 051
Radioator grille insert with carbon-effect upper	i25 01 050
Spring kit (approx. 30 mm lower)	
2 Wheel Drive	i25 03 001
4 Wheel Drive	i25 03 002
Rear silencer	in progress
Velour floor mats with Irmischer-Logo, set of 4	
lefthand-drive	i25 17 080
righthand-drive	i25 17 081
Door pins aluminium, anodised, set of 4	i95 17 760
Door pins aluminium, chromed, set of 4	i95 17 761
Front centre armrest „Exclusive“ foldable + adjustable	i25 17 070
WIPER PLUS flat blade wiper	*i99 17 XXX
LED-Daylight plus universal	i95 12 020
Fuel Cap Cover with irmischer badge	in progress
Performance kit 1,4l Turbo (more perf.-kits on the last page)	*i75 06 XXX
Light alloy rims	
17" Spectra Exclusive Design, bi-color	i61 10 600
17" Turbo Star Design, silver	i61 10 608
17" Turbo-Star Exclusive Design, bi-color	i61 10 609
19" Aero-Star Exclusive Design, bi-color	i61 10 626
19" High-Star Exclusive Design, bi-color	i61 10 231
19" High-Star Design, black	i61 10 230
Locking wheel bolts, 4 pieces	i61 10 184

More light alloy rims on page 20

*Article no. dependant on motortype - see on the last page



1973
Power to the people!
Experience in the
successful configuration
of running vehicles



1974
Experience out of the
motor sports for the
sporty ambitious
Opel driver





Light alloy wheels see on page 20



Auto Bild sportscars

„Irmischer Antara 2.0 CDTI satisfy as a nice complete solution absolutely“

ANTARA

Description

Item No.

Front lower spoiler from model year 2011,5 not in connection with bull bar with integrated LED-Daylight	i56 01 005 i56 01 006
Front lower spoiler up to model year 2011,5 not in connection with bull bar	i56 01 001
Front ,A' bar stainless steel bull bar	i56 01 055
Side running boards stainless steel, round, set auf 2	i56 01 310
Side running boards aluminium, flat, set of 2	i56 01 312
Rear roof spoiler	i56 01 401
Radiator grille insert up to model year 2011,5 black	i56 01 050
up to model year 2011,5 with stainless steel-effect upper	i56 01 051
from model year 2011,5 black	i56 01 052
from model year 2011,5 with stainless steel-effect upper	i56 01 053
Spring kit (approx. 30 mm lower)	*i56 03 XXX
Twin split oval (suitable for 2.0CDTi engines and 3.2l gas)	i56 08 003
Boot liner with ,Irmischer' logo	i56 17 120
Aluminium pedal set (manual transmission)	i95 17 750
Aluminium pedal set (automatic transmission)	i95 17 754
Velour floor mats with leather heel protector (set of 4)	i56 17 080
Rubber floor mats (set of 4)	i56 17 100
WIPER PLUS flat blade wiper	i99 17 743
Underride protection steel	i56 01 010
LED-Daylight plus universal	i95 12 020
Performance kit (manual transmission) 2,0l Diesel, 175 PS / 129 KW / 380 Nm	i56 06 001
2.2l Diesel, 215 PS / 158 KW / 460 Nm	i75 06 004
* article no. depending on motortype or axle weight	



1975

Successes in the motor sports on international levels



1975

Irmischer:
The address for sporty Opels



1978

The white fleet:
First production run modification for Opel

ASTRA GTC

Description	Item No.
Front lower spoiler	i30 01 002
Side sills (pair)	i30 01 311
Rear roof spoiler	i30 01 401
Radiator grille insert with stainless steel-effect upper	i30 01 052
Radiator grille insert with carbon-effect upper	i30 01 051
Spring kit (approx. 30 mm lower)	
front axle up to 1080 kg	i30 03 001
front axle up to 1085 - 1160 kg	i30 03 002
Rear skirt insert diffuser type	
models without park distance control	i30 01 455
models with park distance control	i30 01 456
High-grade steel rear silencer left/right 1.6 Turbo	i30 08 004
High-grade steel interior door sill covers	i10 17 010
Door handle trim stainless steel , set of 4	i39 01 325

Description	Item No.
Door pins aluminium, anodised, set of 4	i95 17 760
Door pins aluminium, chromed, set of 4	i95 17 761
Velour floor mats	
with leather heel protector LHD, set of 4	i30 17 080
with leather heel protector RHD, set of 4	i30 17 081
Front centre armrest foldable	i30 17 070
Front centre armrest „Exclusive“ foldable + adjustable	i30 17 072
Front centre armrest „Design“ foldable, adjustable	
and with storage compartment	i30 17 073
Individual inside leather furnishing	on request
Performance kit 1.6l Turbo 215 PS / 158 KW / 280 Nm	*i75 06 XXX
(more perf.-kits on the last page)	

*Article no. depending on motortype - see on the last page



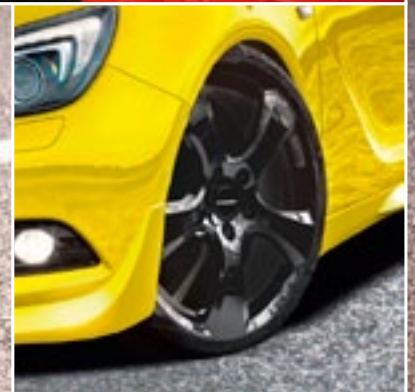
1981
The Manta era: Top car Manta i400



1982
Serial production for Opel. Construction of the Manta i200 series by Irmscher



„Irmischer uses the developed performance kit of the 1.6 Turbo to 220 HP in connection with the dual branched twin tailpipes to put the power of the new Astra GTC better in scene.“



Description	Item No.
Leichtmetallfelgen	
17" Spectra Exclusive design, bi-color	i61 10 601
18" Evo-Star design, silver	i61 10 573
18" Evo-Star design, black	i61 10 574
18" Turbo-Star design, silver	i61 10 555
18" Turbo-Star design, black	i61 10 612
18" Turbo-Star Exclusive design, bi-color	i61 10 556
20" Evo-Star design, silver	i61 10 013
20" Evo-Star design, black	i61 10 026
20" Turbo-Star design, silver	i61 10 184
20" Turbo-Star Exclusive design, bi-color	i61 10 558
Locking wheel bolts , 4 pieces	i61 10 184

More light alloy rims on page 20

1985

Manta GT/E production to the car type run out of the Manta



1986

Production of the first own vehicle prototype Irmischer GT



1989

Main focus racing: derived from the touring car: Kadett Junior Line



ASTRA J LIMOUSINE/CASCADE SPORTSTOURER

Description	Item No.
Front lower spoiler **	i30 01 001
Radioator grille insert with aluminium-effect upper	i30 01 055
Radioator grille insert with carbon-effect upper	i30 01 050
Bumper Protection plastic, for Sportstourer	i30 01 407
Side sills (pair)	i30 01 310
Rear skirt insert diffuser type left/right **	i30 01 453
Rear skirt insert diffuser type uni/covered exhausted pipe **	i30 01 451
Rear roof spoiler 5-door	i30 01 402
Rear roof spoiler Sports Tourer	i30 01 403
Number plate holder chrome-effect, set of 2	i95 17 455
Velour floor mats with leather heel protector, set of 4	i30 17 080
Door pins aluminium, anodised, set of 4	i95 17 760
Door pins aluminium, chromed, set of 4	i95 17 761
Door handle trim stainless steel, set of 8	i38 01 325
Aluminium pedals 3-pieces	i95 17 758
Front centre armrest foldable	i30 17 070
Front centre armrest „Exclusive“ foldable and adjustable	i30 17 072
Front centre armrest „Design“ foldable, adjustable and with storage compartment	i30 17 073
Performance kit 1.6l Turbo 215 PS / 158 KW / 280 Nm (more perf.-kits on the last page)	*i75 06 XXX

*Article no. depending on mototype - see on the last page, **up to model year 2012,5



1990

Special modifications in series: Omega with 4.0l six-cylinder and Senator-Front



1991

Irmischer in the upper class: Senator and Omega with 4.0L six cylinders



„... to do not attract attention is impossible. Irmischer brushes the Opel Astra optically for a fight. More in amazement the driving impression of 212 HP strong compact ... with 7.8 seconds for 0 on 100 km/h. About eight tenths better as the base.“



* article number depend on motortyp

Description	Item No.
Exhaust trim with elliptical double twin tail pipes, chromed	* i30 08 XXX
Rear silencer with double twin tail pipes left/right exit, sport edition, 1.6 Turbo	i30 08 004
Decorative foil black matt (Astra J)	i30 17 001
Decorative foil black matt (Astra Sportstourer)	on request
Spring kit (approx. 30 mm lower)	
engine 1.4l + 1.6l	i30 03 001
engine 1.6l Turbo	i30 03 002
engine 1.7l and 2.0l Diesel	i30 03 003

Description	Item No.
Light alloy wheels (gasoline, except turbo charged engine)	
16" Stila design, silver	i61 10 590
17" Spectra Exclusive design, bi-color	i61 10 600
17" Turbo-Star Exclusive design, bi-color	i61 10 609
18" Turbo-Star design, silver	i61 10 582
18" Turbo-Star Exclusive design, bi-color	i61 10 583
Light alloy wheels (diesel and turbo charged engine)	
16" Stila design, silver	i61 10 591
17" Spektra Exclusive design, bi-color	i61 10 600
17" Turbo-Star design, black	i61 10 615
18" Evo-Star design, silver	i61 10 573
18" Evo-Star design, black	i61 10 574
18" Turbo-Star design, silver	i61 10 580
18" Turbo-Star design, black	i61 10 612
18" Turbo-Star Exclusive design, bi-color	i61 10 581
20" Evo-Star design, silver	i61 10 013
20" Evo-Star design, black	i61 10 026
20" Turbo-Star design, silver	i61 10 557
20" Turbo-Star Exclusive design, bi-color	i61 10 558
Locking wheel bolts , 4 pieces	i61 10 184

1992

Omega Evo 500 homologated car for the German Touring Car Championship (DTM)



1994

For the first time Irmischer shows a hybrid study on the German market: Irmischer Selectra



1997

Vectra i500: Road version to the successful STW counterpart

„Irmischer presents for the Astra H a tinted rear light with LED technology ... especially by night the lights point out a better safty of the vehicle.“



ASTRA H HATCHBACK/ESTATE/SPORT HATCH/GTC/TT/VAN

Description	Item No.	Description	Item No.
Front lower spoiler from model year 2006	i38 01 010	Double pipe sport rear silencer	
Front lower spoiler Hatchback, Van, up to 2006	i38 01 001	with dual branched tailpipes left/right*	i38 08 XXX
Front lower spoiler Sport Hatch, Twin Top, GTC	i38 01 003	with twin tailpipes left exit*	i38 08 XXX
Front airdam without fog lights	*i38 01 XXX	Rear bumper sports insert*	i38 08 45X
Front airdam with fog lights	*i38 01 XXX	Complete suspension kit (approx. 30 mm lower) *	i38 03 00X
Side sills Twin Top, set of 2	i38 01 308	Head light exebrows pair	i38 01 070
Side sills Hatchback, Sport Hatch, GTC, set of 2	i38 01 310	Chrome-effect mirror covers set of 2	i38 01 110
Rear wing spoiler Twin Top	i38 01 405	Front centre armrest	
Rear roof spoiler Hatchback	i38 01 401	foldable	i95 17 753
Rear roof spoiler Sport Hatch, GTC	i38 01 403	foldable, adjustable and with storage compartment	i38 17 073
Radioator grille inserts black	*i38 01 05X	Velour floor mats with leather heel protector, set of 4	i38 17 081
Radioator grille inserts with aluminium-effect upper	* i38 01 05X	WIPER PLUS flatblade wiper	i99 17 740
White tail lights Sport Hatch (pair)	i38 12 010	LED-Daylight plus universal	i95 12 020
Boot liner with ,Irmischer' logo	i38 17 120	Performance Kit	
Spring kit (approx. 30 mm lower) *	*i38 03 00X	2,0 Turbo manual transm. 220 PS / 162 KW / 350 Nm	i38 06 010
		Z 1,9 DTH 185 PS / 136 KW	i85 06 001

* article no. depending on vehicle accessories and motortype or axle weight



1998
Vectra i30:
Special Edition
for the companys
30th Jubilee



1999
Successful
participation
at the STW





Light alloy rims see on page 20



2000

Irmischer in the German Touring Car Championship (DTM)



2001/02

Winning of the V8 Touring Car Championship V8STAR



2003

Study Inspiro. Irmischer demonstrate its expertise in the vehicle manufacturing

„The all-wheel-driven Irmischer-OPEL Insignia growl with diverted turbo-whistles and 300 HP“



INSIGNIA

LIMOUSINE/SPORTSTOURER



Description	Item No.
Front lower spoiler up to model year 2013	i41 01 001
Front lower spoiler from model year 2014	in Progress
Radiator grille insert up to model year 2013, black *	i41 01 050
up to model year 2013, with stainless steel-effect upper *	i41 01 055
from model year 2014, with carbon-effect upper *	i41 01 058
from model year 2014, with stainless steel-effect upper *	i41 01 059
Side sills set of 2	i41 01 310
Rear wing spoiler 4-door	i41 01 402
Rear roof spoiler 5-door	i41 01 403
Real roof spoiler Sportstourer	i41 01 404
Light Covers set of 2	i41 01 071
Bumper Protection plastic	i41 01 407
Bumper Protection aluminium	i41 01 408
Rear skirt for Irmischer rear silencer limousine	i41 01 451
High-grade steel rear silencer left/right	*i41 08 XXX
SUV-Kit Sportstourer , front	i41 01 003
SUV-Kit Sportstourer , back	i41 01 452
Spring kit (approx. 30 mm lower) Limousine, front axle up to 1010 kg	i41 03 001
Limousine, front axle 1010 - 1040 kg	i41 03 002
Door pins aluminium, anodised, set of 4	i95 17 760
Door pins aluminium, chromed, set of 4	i95 17 761
Door handle covers stainless steel, set of 4	i38 01 325
Velour floor mats with leather heel protector, set of 4	i41 17 080
Decorative foil black matt	i41 17 001
WIPER PLUS flatblade wiper	i99 17 740
Sport brake set , 4 rotor, riding stick front axle, aluminium	i41 05 001
Performance kit (more performance kits on the last page)	
1.6l Turbo 215 PS / 158 KW / 280 Nm	*i75 06 XXX
2.0l Diesel 180 PS / 132 KW / 414 Nm	i75 06 002
2.0l Turbo 245 PS / 180 KW / 374 Nm	i75 06 003

* please order Opel flash separate

** article number depend on motortyp



2003
Limited edition
Vectra i35 Kompressor
for the companys
35th Jubilee



Limited Edition
manufacturing at
various locations in
europe



„Especially pleasantly is the Irmischer sport silencer: he sounds sonorous, however, avoids any annoying noise.“



Description

Item No.

Light alloy rims

18" Evo-Star design, silver	i61 10 547
18" Turbo-Star design, silver	i61 10 551
18" Turbo-Star Exclusive design, bi-color	i61 10 552
20" Evo-Star design, silver	i61 10 549
20" Turbo-Star design, silver	i61 10 553
20" Turbo-Star design, black	i61 10 568
20" Turbo-Star Exclusive design, bi-color	i61 10 554
20" Turbo-Star Exclusive design, silver	i61 10 559
Locking wheel bolts , 4 pieces	i61 10 183

More light alloy rims on page 20

2008

Special edition
Irmischer GT V8
for the companys
40th Jubilee



2010

Irmischer
Insignia
with 300 HP



2013

Irmischer
Camaro
for the companys
45th Jubilee



VIVARO B

Description	Item No.
Front lower spoiler	in Progress
Side bars set stainless round with step pads	i55 01 310
Side protection bars-set stainless round (plastic end caps)	i55 01 315
Rear lower protection stainless round	i55 01 451
Loading edge protection , metal-checker plate look	i55 01 407
Loading edge protection exclusive	i55 01 408
Floor mat front LHD , Velours with Vivaro-Logo 1-pce.	i55 17 082
Rubber floor mat front LHD , 1-pce.	i55 17 090
Interior door sill covers with Vivaro-sign., epoxy resin	i55 17 055
Window theft protection metal 2-pces.	i55 17 020
Seat cover driver , leatherette/textile-combination	i55 17 201
Seat cover double seat front leatherette/textile-combi.	i55 17 202
Seat cover dribble seat front leatherette/textile-combi.	i55 17 203
Door arm rest leathered	i55 17 001/002



**auto
motor
-sport**

„Just in time to the market launch irmscher offers a complete package for the Adam.“

Description	Item No.
Decorative foil-set	
side wall le/rig, black/silver	i55 17 050
side wall le/rig, silver/red	i55 17 051
motor hood, black	i55 17 053
motor hood, silver	i55 17 054
light alloy rims	
17" Wave-Star Exclusive design, bi-color	i61 10 XXX
16" Nova Exclusive design, bi-color matt (suitable for standard tires)	i61 10 485
Locking wheel bolts, wrench wide 24mm, 4 pieces	i61 10 481
Locking wheel bolts, wrench wide 19mm, 4 pieces	i61 10 482



ADAM

Description	Item No.
Front centre armrest „Design“ foldable, adjustable and with storage compartment	i13 17 070
Velour floor mats with leather heel protector, set of 4	i13 17 080
Spring kit (approx. 30 mm lower)	i13 03 001
Decorative foil black	i13 17 006
Decorative foil silver	i13 17 005
Number plate holder chrome-effect, set of 2	i95 17 455
WIPER PLUS flatblade wiper	i95 17 XXX
Light alloy rims	
17" Wave-Star design, bi-color	i61 10 619
17" Turbo-Star Exclusive design, bi-color	i61 10 607
Locking wheel bolts, 4 pieces	i61 10 160



AGILA B

Description	Item No.
Front lower spoiler	i11 01 001
Radiator grille insert black	i11 01 050
Radiator grille insert with stainless steel-effect upper	i11 01 051

Description	Item No.
Underride protection matt aluminium-effect, front	i11 01 002
Underride protection matt aluminium-effect, rear	i11 01 451
Rear roof spoiler	i11 01 401
Velour floor mats with leather heel protector, set of 4	i11 17 081
Spring kit (approx. 30 mm lower)	i11 03 001
WIPER PLUS flat blade wiper	i99 17 749
LED-Daylight plus universal	i95 12 020



MERIVA A

Description	Item No.
Front lower spoiler (up to model year 2005)	i37 01 001
Rear roof spoiler	i37 01 401
Radiator grille insert black	i37 01 050
Radiator grille insert with aluminium-effect upper	i37 01 054
Spring kit (approx. 30 mm lower)	i37 03 001/002
Complete suspension kit (approx. 30 mm lower)	i37 03 005/006
Rear silencer with twin tailpipes, stainless steel	i37 08 005
Mirror covers chrome-effect, set of 2	i37 01 110
Side pillar trim kit carbon-effect	i37 17 050
Aluminium pedal set (manual transmission), set of 3	i37 17 308
Velour floor mats with leather heel protector, set of 4	i37 17 081
WIPER PLUS flat blade wiper	i37 17 748
LED-Daylight plus universal	i95 12 020

Light alloy rims see on page 20



Auto Bild **ria** „... new Meriva tuned fix ...“

MERIVA B

Description	Item No.
Rear roof spoiler 5-door	i58 01 401
Number plate holder chrome-effect (set of 2)	i95 17 455
Velour floor mats with leather heel protector (set of 4)	i58 17 080



GT

Description	Item No.	Description	Item No.
Rear silencer WIPER PLUS flat blade wiper	i57 08 001	Front lower spoiler Performance kit for 2.0T GT, 300 PS / 220 KW / 395 Nm	i57 01 001
	i99 17 749		i57 06 001



Auto Bild sportscars

„... a lively baby buggy. Great family and tuning car exclude themselves not at all.“

ZAFIRA B

Description	Item No.
Front lower spoiler from model year 2008	i31 01 002
Side sills , set of 2	i31 01 310
Rear roof spoiler	i31 01 401
Radiator grille insert black	i37 01 050
Radiator grille insert with stainless steel-effect upper	i31 01 051
Rear sports silencer with twin tailpipes, left exit for 1.6 and 1.8 gasoline	i31 08 001
Spring kit (approx. 30 mm lower)	i31 03 001
Front centre armrest „Exclusive“ foldable, adjustable	i30 17 070
Door handle covers interior , set of 2, matt alu-effect	i38 17 111
Aluminium pedal set (manual transmission), set of 3	i38 17 301
Velour floor mats with leather heel protector, set of 4	i31 17 081
WIPER PLUS flat blade wiper	i99 17 743
LED-Daylight plus universal	i95 12 020
Performance Kit 1,9l D auf 175 PS / 130 KW	i85 06 001

Light alloy rims see on page 20



ZAFIRA C

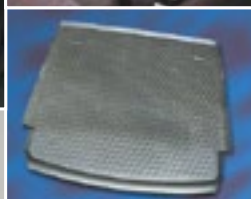
Description	Item No.
16" Stila design, silver	i61 10 591
18" Evo-Star design, silver	i61 10 573
18" Evo-Star design, black	i61 10 574
18" Turbo-Star design, black	i61 10 612
18" Turbo-Star design, silver	i61 10 555
18" Turbo-Star Exclusive design, bi-color	i61 10 556
20" Turbo-Star design, silver	i61 10 557
20" Turbo-Star Exclusive design, bi-color	i61 10 558
WIPER PLUS flat blade wiper	i95 17 XXX
Perform. kit 1.6l Turbo 215 PS / 158 KW / 280 Nm	*i75 06 XXX

*Article no. depending on motortype - see on the last page



Auto Bild sportscars

„... because of the tightly suspension kit the Corsa D turns extremely groovy ...“



CORSA D

Description	Item No.
Front lower spoiler	i10 01 001
Front lower spoiler from model year 2011,5	i10 01 002
Side sills , set of 2, 3-door	i10 01 315
Side sills , set of 2, 5-door	i10 01 310
Radiator grille insert	
up to model year 2011,5 black	i10 01 050
up to model year 2011,5 with stainless steel-effect upper	i10 01 052
from model year 2011,5 black	i10 01 053
from model year 2011,5 with stainless steel-effect upper	i10 01 054
Light covers , set of 2, up to model year 2011,5	i10 01 070

Description	Item No.
Rear roof spoiler 3-door	i10 01 401
Rear roof spoiler 5-door	i10 01 405
Rear sports silencer dual branched tailpipes, left/right	*i10 08 XXX
Rear sports silencer twin tailpipes, left exit	*i10 08 XXX
Rear skirt for Irmscher rear silencer left/right	i10 01 451
Rear skirt for Irmscher rear silencer left	i10 01 452
Spring kit (approx. 30 mm lower) front axle up to 885 kg	i10 03 001
Spring kit (approx. 30 mm lower) front axle from 890 kg	i10 03 002
Interior door sill covers 3-door, stainless steel, set of 2	i10 17 010
Front centre armrest foldable	i95 17 753
Boot liner with ,Irmscher' logo	i10 17 120
Aluminium pedal set (manual transmission), set of 3	i95 17 740
Velour floor mats with leather heel protector, set of 4	i10 17 081
WIPER PLUS flat blade wiper	i99 17 741
Performance kit 1.6l Turbo 215 PS / 158 KW / 280 Nm	*i75 06 XXX



Light alloy rims
see on page 20

* Article no. depending
on motortype (see on
the last page) or axle
weight



TIGRA

Description	Item No.
Front lower skirt extensions	i39 01 001
Radiator grille insert black	i39 01 051
Radiator grille insert with stainless steel effect upper	i39 01 050
Rear wing spoiler	i39 01 401
Spring kit (approx. 30 mm lower)	i39 03 001
Complete suspension kit (approx. 30 mm lower)	i39 03 005
WIPER PLUS flat blade wiper	i99 17 746
Velour floor mats with leather heel protector, set of 4	i35 17 082
Aluminium pedal set (manual transmission), set of 3	i95 17 558
LED-Daylight plus universal	i95 12 020



ASTRA G

Description	Item No.
Front lower spoiler (not for Coupé, Convertible, Diesel)	i20 01 001
Front air dam	i20 01 002
Radiator grille insert black	i20 01 050
Radiator grille insert with stainless steel-effect upper	i20 01 055
Fuel flap cover alu-effect	i95 17 592
Light Covers, set of 2	i20 01 070
Mirror covers, chrome-effect, set of 2	i20 01 110
Side sills, set of 2	*i20 01 31X
Rear wing spoiler Hatchback	i20 01 401
Rear wing spoiler Coupé	i20 01 411
Rear roof spoiler only for Van	i20 01 403
Rear sports silencer with twin tailpipes, left exit*	*i20 08 XXX
Front centre armrest	
foldable	i95 17 753
foldable, adjustable and with storage compartment	i20 17 071
Door pins aluminium, anodised, set of 2	i95 17 621
Door pins aluminium, chromed, set of 2	i95 17 657
Aluminium pedal set (manual transmission) set of 3	i95 17 625
WIPER PLUS flat blade wiper	i99 17 746
LED-Daylight plus universal	i95 12 020

* article no. Depends on engine

VECTRA C/SIGNUM

Description	Item No.
Front lower spoiler	i34 01 009
Light covers, set of 2, up to model year 2006	i34 01 070
Radiator grille insert	
up to model year 2006 black	i34 01 051
up to model year 2006 with stainless steel-effect upper	i34 01 056
from model year 2006 black	i34 01 059
from model year 2006 with stainless steel-effect upper	i34 01 060
Side sills, set of 2	i34 04 310
Mirror Covers, chrome-effect, set of 2	i34 01 110
Rear lower skirt Hatchback	i34 01 401
Rear lower skirt iRS Hatchback	i34 01 402
Rear lip spoiler Hatchback	i34 01 403
Rear lower lip	i34 01 541 / 452
Rear sports silencer with twin tailpipes, left exit*	*i34 08 XXX
Rear sports silencer with dual branched tailpipes, le/ri.	*i34 08 XXX
Spring kit (approx. 30 mm lower)	*i34 03 XXX
Velour floor mats with leather heel protector (set of 4)	i34 17 082
Door pins aluminium, anodised, set of 2	i95 17 621
Door pins aluminium, chromed, set of 2	i95 17 657
Aluminium pedal set (manual transmission) set of 3	i95 17 625
WIPER PLUS flat blade wiper	i99 17 739
LED-Daylight plus universal	i95 12 020
Performance kit 1,9l Diesel 185 PS / 136 KW	i85 06 001

Light alloy rims see on page 20

* article no. depending on engine or axle weight





VECTRA B

Description	Item No.
Front airdam with integrated fog lights	i29 01 030
Radiator grille insert black	i29 01 057
Rear roof spoiler Estate	i29 01 404
Rear wind spoiler Hatchback	i29 01 428
Side sills Estate, set of 2	i29 01 311
Rear sports silencer with twin split-oval tailpipes	i29 08 045
Interior door sill covers with 'ii Vectra' logo (set of 4)	i29 17 053
WIPER PLUS flat blade wiper	i99 17 745
LED-Daylight plus universal	i95 12 020
Brakedisc , set of 2, i500 front axle	i29 05 005
Brakedisc , set of 2, i500 rear axle	i29 05 021

CORSA C

Description	Item No.
Front lower spoiler up to model year 2004	i35 01 001
Front lower spoiler from model year 2004	i35 01 008
Front airdam	i35 01 002
Side sills , set of 2	i35 01 310/315
Radiator grille insert black	i35 01 060
Radiator grille insert with stainless steel-effect upper	i35 01 066
Rear wing spoiler iRS	i35 01 403
Spring kit (approx. 30 mm lower)	*i35 03 XXX
WIPER PLUS flat blade wiper	i99 17 746
Front centre armrest foldable	i35 17 070
Velour floor mats with leather heel protector, set of 4	i35 17 081
Door pins aluminium, anodised, set of 2	i95 17 621
Door pins aluminium, chromed, set of 2	i95 17 657
LED-Daylight plus universal	i95 12 020

* article no. depending on axle weight



More than 45 years Irmischer means for us tradition since 5 decades!

In addition belong of course also the care and preservation meanwhile of historical Opel vehicles. For these classics leads Irmischer Classics an extensive offer of tuning parts and spare parts. You receive closer information under info@irmischerclassics.de or on the Internet under www.irmischerclassics.de

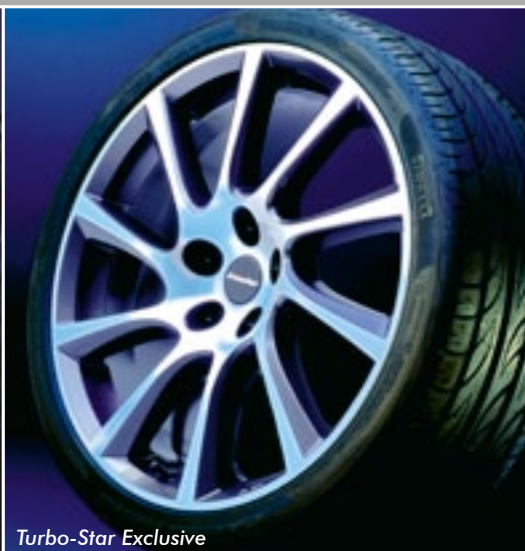


ZAFIRA A

Description	Item No.
Front lower spoiler	i32 01 001
Side sills , set of 2	i32 01 310
Radiator grille insert black	i32 01 050
Radiator grille insert with stainless steel-effect upper	i32 01 055
Rear roof spoiler	i32 01 401
Door pins aluminium, anodised, set of 2	i95 17 621
Door pins aluminium, chromed, set of 2	i95 17 657
Aluminium pedal set (manual transmission) set of 3	i95 17 641
WIPER PLUS flat blade wiper	i99 17 741
LED-Daylight plus universal	i95 12 020



Aero



Turbo-Star Exclusive



Evo-Star

LIGHT ALLOY RIMS

Further models, details of alloy rim dimensions and vehicle suitability are available at www.irmscher.com

Design	Adam	Ampera	Antara	Astra H	Astra J / GTC	Corsa D	Insignia	Meriva B	Mokka	Signum	Vectra C	Vivaro	Zafira B	Zafira C
Aero-Star									8x19					
Evo-Star			7,5x18 8,5x20	7,5x18	7,5x18 8,5x20	7,5x18	7,5x18 8,5x20	7,5x18		7,5x18	7,5x18		7,5x18	7,5x18 8,5x20
Evo-Star Black			7,5x18 8,5x20	7,5x18	7,5x18 8,5x20	7,5x18	7,5x18 8,5x20	7,5x18		7,5x18	7,5x18		7,5x18	7,5x18 8,5x20
GT-Star				6,5x16 8x19		6,5x16				6,5x16 8x19	6,5x16 8x19		6,5x16 8x19	
High-Star									8x19					
Nova/-Sport/ -Exclusive			6x16									6x16 8x17		
Soft-Star				7x15 7,5x17		6x14 7x16				7x15 7,5x17	7x15 7,5x17		7x15 7,5x17	
Spectra Exclusive		7x17	7x17		7x17				7x17					7x17
Sport-Star				6,5x16 8x18		6,5x16				6,5x16 8x18	6,5x16 8x18		6,5x16 8x18	
Sport-Star Black				7x17 8x18		7x17				8x18	8x18		8x18	
Stila				6,5x15 6,5x16	6,5x16 nicht GTC	6,5x15 6,5x16		6,5x15 6,5x16 8x18		6,5x15 6,5x16 8x18	6,5x15 6,5x16 8x18		6,5x15 6,5x16 8x18	6,5x16
Stila Black				6,5x16		6,5x16								
Turbo-Star			8x18 8,5x20		8x18 8,5x20		8x18 8,5x20		7x17					8x18 8,5x20
Turbo-Star Black			8x18		7x17 8x18		8,5x20		7x17					8x18
Turbo-Star Exclusive	7x17	7x17	8,5x20		7x17 8x18 8,5x20		8x18 8,5x20		7x17					8x18 8,5x20
Turbo-Star Exclusive Silber							8,5x20							
Twinspoke				7x15 7,5x17		6,5x15 6,5x16				7x15	7x15		7x15	
Wave-Star	7x17											7x17		



Stila



Wave



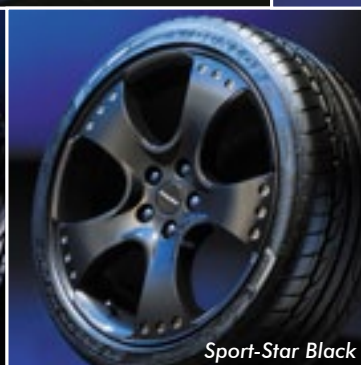
High-Star



Evo-Star Black



Turbo-Star Black



Sport-Star Black



Stila-Black



GT-Star



Spectra Exclusive



Soft-Star



Sport-Star



Twinspoke



Nova



Nova Exclusive



RIM SUPPLIES

Description	Item No.
Irmischer Logo wheel hub caps	
silver	i61 10 706
black	i61 10 707
silver brushed	i61 10 708
with silhouette, silver	i61 10 703
with silhouette, black	i61 10 704
with Opel blizzard, silver	i61 10 153
Locking wheel bolts, set of 4, f.e.	
Insignia	i61 10 183
Astra J/GTC	i61 10 184
Antara	i61 10 129
Zafira C	i61 10 184
Mokka	i61 10 184
Meriva B	i61 10 160
Vivaro, wrench wide 24 mm	i61 10 481
Vivaro, wrench wide 19 mm	i61 10 482
further Opel models	i61 10 160
Covering caps for wheel bolts, set of 4	
black	i61 10 161
silver	i61 10 162
Hub valve caps, set of 4	i95 17 622



Irmischer products are tested under hardest conditions (e.g. Motorsport) and developed according to OE standards.



FLATBLADE WIPER set of 2

Description	Item No.	Description	Item No.	Description	Item No.
Antara	i99 17 743	Meriva A	i99 17 748	Zafira A	i99 17 741
Astra F	i99 17 744	Meriva B	i95 77 772	Zafira B	i95 17 743
Astra G	i99 17 746	Mokka	i99 17 XXX	Zafira C	i99 17 XXX
Astra H	i95 17 742	Omega A	i99 17 744	Universal 400 mm	i95 17 737
Astra J	i95 17 773	Omega B	i99 17 739	Universal 450 mm	i95 17 744
Calibra A	i99 17 745	Senator	i99 17 745	Universal 475 mm	i95 17 745
Chevrolet Captiva	i99 17 743	Signum	i99 17 739	Universal 500 mm	i95 17 746
Corsa B	i99 17 744	Sintra	i99 17 748	Universal 500 mm, old fastening	i95 17 734
Corsa C	i99 17 746	Tigra A	i99 17 744	Universal 530 mm	i95 17 738
Corsa D	i95 17 741	Tigra Twin Top	i99 17 746	Universal 550 mm	i95 17 747
Frontera	i99 17 745	Vectra B	i99 17 745	Universal 550 mm, old fastening	i95 17 735
Frontera B	i99 17 745	Vectra C	i99 17 739	Universal 600 mm	i95 17 748
GT	i99 17 749	Vivaro	i99 17 742	Universal 650 mm	i95 17 739
Insignia	i99 17 740				

UNIVERSAL

Description	Item No.
LED-Daylight plus for various models	i95 12 020
Door handle spoiler , set of 2	i95 01 300
Interior door handle covers matt alu-effect e.g. Astra H, Zafira B, Tigra	i38 17 111
Door handle covers , stainless steel, polished Set of 8, e.g. Astra, Zafira, Corsa, Insignia, Antara	i38 01 325
Set of 4, e.g. Astra GTC Tigra, Corsa	i39 01 325
Fuel flap cover alu-effect Astra H, Zafira B	i38 17 591
Various models	i95 17 592
Aluminium door lock buttons rectangular, aluminium anodized, set of 2	i95 17 621
rectangular, aluminium chromed, set of 2	i95 17 657
round, aluminium anodized, set of 4	i95 17 760
round, aluminium chromed, set of 4	i95 17 761





FAN COLLECTION

Description

Item No.

Clothing:

on request

Leisure and business:

Irmischer „Since 1968“ Cap	i91 17 559
Irmischer label pin, red	i91 17 453
Irmischer pin, silhouette	i95 17 525
Irmischer keyring, red	i91 17 090
Irmischer golf umbrella, red	i91 17 062
Irmischer cup, red	i91 17 442

Model cars M 1/43:

Rallye Corsa Baden-Württemberg	i91 17 706
Rallye Corsa Deutschland 2007	i91 17 707
Rallye Corsa 2005	i91 17 704
V8 Star limited edition, set of 2	i91 17 451
Omega race edition, set of 2	i91 17 479
Omega 3000 DTM	i91 17 478
Rallye History edition, set of 2	i91 17 475

For your vehicle:

Number plate holder chrome-effect, set of 2	i95 17 455
Number plate holder carbon-effect, set of 2	i95 17 456
Number plate holder stainless steel, 1 piece	i95 17 449
Irmischer chrome-effect badge 14,7 cm	i95 17 339
Irmischer chrome-effect badge with silhouette	i95 17 338
Irmischer Badge	i95 17 310

Irmischer-Decals:

7 cm x 63,5 cm, black	i95 17 100
7 cm x 63,5 cm, red	i95 17 101
7 cm x 63,5 cm, white	i95 17 105
7 cm x 63,5 cm, silver/grey	i95 17 106
12 cm x 100 cm, silver	i95 17 701
12 cm x 100 cm, anthracite	i95 17 702
Windscreen decal with ‚Irmischer‘ logo, red	i95 17 678



Description

Item No.

Advertising-medium:

Irmischer sticker indoor, red	i95 17 663
Irmischer neon writing, ca. 115 x 25 x 4 cm	i95 17 667
Irmischer flag, outdoor, 100 x 400 cm	i95 17 085
Irmischer flag, indoor, 40 x 200 cm	i95 17 452
Irmischer flag, indoor with stand, 40 x 200 cm	i95 17 454
Number board, black	i95 17 294

THE COMPLETE PROGRAM

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Model	Engine		Original		Art.Nr.	Irmischer	
			KW	PS		KW	PS
Astra (J)	1.4 Turbo ECOTEC	GASOLINE	88	120	i7506010	101	138
Astra (J)	1.4 Turbo ECOTEC		103	140	i7506011	118	161
Astra (J)	1.6 Turbo ECOTEC		132	179	i7506012	152	206
Astra (J)	2.0 Turbo OPC		206	280	i7506013	237	322
Corsa (D)	1.6 Turbo OPC		141	192	i7506014	162	221
Corsa (D)	1.6 Turbo OPC Nürburgring Edition		155	211	i7506015	178	243
Insignia	1.4 Turbo ecoFLEX		103	140	i7506011	118	161
Insignia	1.6 Turbo Ecotec		132	179	i7506012	152	206
Insignia	OPC 2.8 V6 Turbo Ecotec		239	325	i7506016	275	374
Mokka	1.4 Turbo ecoFLEX		103	140	i7506011	118	161
Zafira Tourer (C)	1.4 Turbo ecoFLEX	88	120	i7506010	101	138	
Zafira Tourer (C)	1.4 Turbo ecoFLEX	103	140	i7506011	118	161	
Astra (J)	1.7 CDTi ecoFlex	DIESEL	96	131	i7506020/021	110	151
Astra (J)	1.7 CDTi ECOTEC		81	110	i7506022/023	93	127
Astra (J)	1.7 CDTi ECOTEC		92	125	i7506024/025	106	144
Astra (J)	2.0 CDTi BiTurbo		143	194	i7506026	164	223
Astra (J)	2.0 CDTi ecoFlex		121	165	i7506027	139	190
Astra (J)	2.0 CDTi ECOTEC		118	160	i7506028	136	184
Insignia	2.0 CDTi BiTurbo		143	194	i7506026	164	223
Insignia	2.0 CDTi ECOTEC		81	110	i7506029	93	127
Insignia	2.0 CDTi ECOTEC		96	131	i7506030	110	151
Insignia	2.0 CDTi ECOTEC		118	160	i7506028	136	184
Mokka	1.7 CDTi ecoFLEX	96	131	i7506020/021	110	151	
Zafira Tourer (C)	2.0 CDTi	96	131	i7506030	110	151	
Zafira Tourer (C)	2.0 CDTi BiTurbo	143	194	i7506026	164	223	
Zafira Tourer (C)	2.0 CDTi ecoFlex	121	165	i7506027	139	190	

PERFORMANCE KITS



FRONT CENTRE ARMREST

Modern look and practical functionality in three versions:

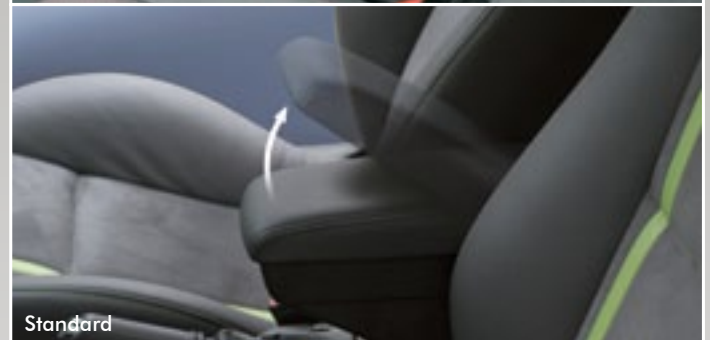
- **Standard** = foldable
- **Exclusive** = foldable and adjustable
- **Design** = foldable, adjustable and with storage compartment

Each armrest comes with detailed installation instructions.

Model	Standard	Exclusive	Design
Adam	-	-	i13 17 070
Agila A	i33 17 004	-	-
Astra G	i95 17 753	-	i20 17 071
Astra H	i95 17 753	-	i38 17 073
Astra J	i30 17 070	i30 17 072	i30 17 073
Corsa C / Combo C	i35 17 070	-	-
Corsa D	i95 17 753	-	i10 17 070
Mokka	-	-	i25 17 070
Zafira B	-	i31 17 070	i31 17 072
Zafira C	-	-	i59 17 070
Chevrolet Spark	-	-	500 21 17 005
Chevrolet Aveo	-	-	500 22 17 070
Chevrolet Cruze	-	-	500 60 17 006
Chevrolet Trax	-	-	500 62 17 070
Chevrolet Orlando	-	-	500 51 17 070
Ford C-Max ab 2010	-	-	200 45 17 070
Ford Focus III ab 2011	-	-	200 45 17 071
Kia Rio ab 2011	-	-	800 34 17 070
Skoda Yeti ab 2009	-	-	700 30 17 070



Exclusive



Standard



Design



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